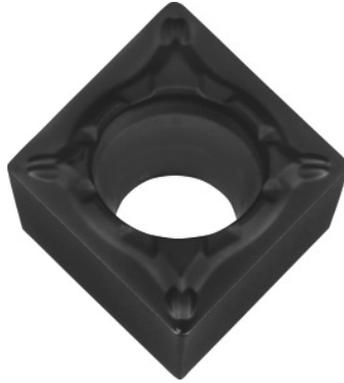


**Garant****Indexable insert for turning CCMT 120408, for finish machining, Grade: HB7415-1****Order data**

Order number	260066 HB7415-1
GTIN	4062406749583
Item class	21G

**Technical description**

Feed f	0.05 - 0.3 mm/rev.
ISO code indexable insert	CCMT 120408
Tolerance	M
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 1.5 mm
Tool material	Carbide
Main application	S
Cutting speed $v_c$ main application	50 - 110 m/min
Finishing/roughing assignment	Finishing
Secondary application	M

Corner radius	0.2 mm
Number of changes/inserts	2
Grade	HB7415-1
Chip breaker	TIS
Type of product	Indexable insert for turning